

## Job Advert

**Job title:** CNC Setter/ Operator (3 and 4 axis milling) – Night Shift  
**Reporting to:** Night Shift Supervisor  
**Objective:** To provide day to day support to the Caliper Cell, Setting and Operating 3 and 4 Axis CNC Machines (Doosan, Mori, etc).

### Key Responsibilities

- Run proven programs, adjust work and/or tool co-ordinates and correct any errors.
- Set tools and produce a 'First Off' part to correct quality standard
- Carry out 1st off inspection from engineering drawings and update paperwork.
- Ensure the cell output is made to the agreed schedules.
- Ensure the quality of the machine output is to required specification
- Apply machine maintenance as per schedules.
- Co-operate and liaise with all other areas when required.
- Ensure 5's is maintained in the cell and other areas.
- Carry out any other duties reasonable within capability including possible secondment to work in other areas on the shop floor.

### Additional Working Hours

- Work overtime when required, weekend working etc.

### Key Competencies

- Able to set and operator CNC machinery to produce parts and inspect to the required standard.
- Setter / Operator with strong background knowledge of milling.
- Flexible, positive approach with a can-do attitude.
- Excellent communication skills.
- Able to use a wide variety of measuring equipment.
- Fancu control experience
- Eligible to work in the UK
- Ability to read and understand engineering drawings.
- IT Literate

### Hours

Monday to Thursday: 22:05 to 06:00  
Friday: 18:10 to 02:00

To apply, please send a covering note along with your CV to [Vacancies@Alcon.co.uk](mailto:Vacancies@Alcon.co.uk)  
**Closing date: 31<sup>st</sup> May 2021**